



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4635-044
Job Sheet 202537

Part No: D4635-044 **Job Qty:** 1 pcs
Part Name: Aft Ceiling Panel Assembly, RH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/30/19 **Job Tracking No:**
Due Date: 11/15/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG D4635 REV.G SHEETS 7,8 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL ver:DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL IPP REV:G 19.05.14 AS PER DWG REV.G DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/15/19		0.00	1.00	Small Fab - 1		DAS 58
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		DAS NOV 27 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

DAS
78
9-89
NOV 27 2019

140 QC 21 - SA	1 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - ***APPLY A 3/16" SEEM-OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

012938

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-144	Aft Ceiling Replacement Panel Assembly, RH	1 pcs (1 ea)	100-Small Fab - 1	5229222
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5163463
D4652-7	Air Valve	1 pcs (1 ea)	100-Small Fab - 1	5234503
D4655-1	Speaker	1 pcs (1 ea)	100-Small Fab - 1	5122224
D4708-9	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5001856
D4728-046	RH Cabin Speaker #3	1 pcs (1 ea)	100-Small Fab - 1	5018978
D4743-1	Speaker Grill	1 pcs (1 ea)	100-Small Fab - 1	5121539
MS21044-N08	Nut	4 Ea (4 ea)	100-Small Fab - 1	5027549
MS21919-WDG8	Clamp	3 Ea (3 ea)	100-Small Fab - 1	5130138
MS24693-BB51	Screw	4 Ea (4 ea)	100-Small Fab - 1	5034471
NAS1149DN832J	Washer	4 Ea (4 ea)	100-Small Fab - 1	5185074

10/30/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-144	1	0	0
	D4646-1	1	37	0
	D4652-7	1	0	0
	D4655-1	1	29	0
	D4708-9	1	48	0
	D4728-046	1	10	0
	D4743-1	1	33	0
	MS21044-N08	4	157	0
	MS21919-WDG8	3	131	0
	MS24693-BB51	4	661	0
	NAS1149DN832J	4	500	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 8:17 AM Dart.lajeunesse.marie



NCR No.		Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Route update only							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging							
Date :		Sequence #:		QTY Affected :		MRB (QS042)									
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											
												Completed By			
												Lead hand / Supervisor			
												QC / QA Coordinator			